ELECTRODE ASSEMBLY KIT

WIRE INSTALLATION INSTRUCTIONS

1. REMOVE OLD WIRE AS SHOWN IN FIG 1. AND DISCARD. STRIP REMAINING WIRE.

2. TAKE ONE FOOT OF HEAT SHRINK AND CUT INTO TWO 2” PIECES AND TWO 4” PIECES.

3. SLIDE ONE 2” PIECE AND ONE 4” PIECE OF HEAT SHRINK ONTO ONE MAGNETO WIRE.

4. CRIMP THE ELECTRODE WIRE FROM THE KIT ONTO THE STRIPPED MAGNETO WIRE. WRAP ELECTRICAL TAPE AROUND THE WIRE AND BUTT SPLICE

5. HEAT SHRINK THE 2” PIECE OVER THE ELECTRICAL TAPE.

6. HEAT SHRINK THE 4” PIECE OVER THE 2” PIECE.

7. REPEAT STEPS 3 THRU 6 ON SECOND WIRE.

ITEM | DESCRIPTION | Mi-T-M # | QTY
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1 | SNAP RING | 33-0254 | 1
2 | SIGHT GLASS | 33-0252 | 1
3 | BOLT | 27-8878 | 4
4 | CONE | 20-0373 | 1
5 | STAR WASHER | 28-1009 | 3
6 | NUT | 30-6001 | 3
7 | ELECTRODE PLATE | 38-0065 | 1
8 | WASHER | 28-0523 | 2
9 | ELECTRODE | 32-0987 | 2
10 | ELECTRODE BRACKET | 20-1094A01 | 1
11 | BOLT | 27-8807 | 1
12 | ELECTRODE WIRE | 32-0988 | 2
13 | BUTT SPLICE | 32-0402 | 2
- | HEAT SHRINK (NOT SHOWN) | 33-0219 | 1

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WARNING: This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov